FORM U-3 MANUFACTURER'S CERTIFICATE OF COMPLIANCE COVERING PRESSURE VESSELS
TO BE STAMPED WITH THE UM SYMBOL. SEE U-1 (j)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by PRESSON MANUFACTURING LTD., 2103-8TH STREET, NISKU, ALBERTA, TOC 2G0
2. Manufactured for AMOCO CANADA LTD., #2200, 333-7TH AVE. S.W., CALGARY, ALTA., T2P 2H8
3. Location of Installation PINE CREEK LSD 09-08-57-19 W5M
4. Type VERTICAL (Horiz. or Vert.) | 1.5 cu ft. (Capacity) | K4976.2 (CRN) | UM-120 (Drawing No.) | 5551-21 (Mfgrs. Ser. No.) | 1994 (Year Built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1992 (Year) and Addenda to A93 (Date) and Code Case Nos. ____

Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report:

6. Shell: SA106B (Matl. (Spec. No., Grade)) | .322" (Nom. Thk. (in.)) | .0625" (Corr. Allow. (in.)) | 8 5/8"OD (Diam. (ft & in.)) | 3'-0" (Length (ft & in.))

7. Seams: --- (Long. (Wld., Dbl., Sngl., Lap, Butt)) | SPOT (R.T. (Spot or Full)) | 100 (Eff. (%)) | --- (H.T. Temp. (°F))

--- (Time (hr)) | DBL BUTT (Girth (Wld., Dbl., Sngl., Lap, Butt)) | SPOT (R.T. (Spot, Partial, or Full)) | 1 (No. of Courses)

8. Heads: (a) Matl. SA234WPB (Spec. No., Grade) (b) Matl. SA234WPB (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	TOP	.282"	.0625"			2:1				CONCAVE
(b)	BOTTOM	.282"	.0625"			2:1				CONCAVE

If removable, bolts used (describe other fastenings) ____ (Matl., Spec. No., Grade, Size, No.)

9. Type of Jacket ____ Proof Test ____

10. Jacket Closure ____ (Describe as ogee & weld, bar, etc.) If bar, give dimensions ____ If bolted, describe or sketch.

11. Const. for max. allow. working press. 250 psi at max. temp. 200 °F. Min. design metal temp. -20 °F at ____ psi.
Hydro., pneu., or comb. test press. 375 psi.

12. Safety Valve Outlets: No. ____ Size ____ Location ____

13. Nozzles and Inspection Openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
INLET	1	1"	CPLG	SA105	6000#	---	WELDED	SHELL
GAS OUT	1	2"	CPLG	SA105	6000#	---	WELDED	HEAD
DRAIN	1	1"	CPLG	SA105	6000#	---	WELDED	HEAD
INSP	1	3/4"	CPLG	SA105	6000#	---	WELDED	SHELL

14. Supports: Skirt YES (Yes or no) Lugs ____ (No.) Legs ____ (No.) Other ____ (Describe) Attached WELDED (Where and how)

15. Remarks: F.G. SCRUBBER (V-110)
IMPACT EXEMPT PER UG-20f
PSV MOUNTED ON PIPING

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

Date Oct 7/94 Signed PRESSON (Manufacturer) by ____ (Representative)

"UM" Certificate of Authorization No. 25129 expires SEPTEMBER 26, 19 95.

(12/87)

This Form (E00111) may be obtained from the ASME Order Dept., 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300